



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2372-1**Job Sheet 196816****Part No:** D2372-1**Job Qty:** 62 pcs**Part Name:** Cam Lever**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 6/21/19**Job Tracking No:****Due Date:** 7/12/19**Created By:** Chantal Lavoie**Type:** Stock**Description:**

Note: D2372 REV B IPP REV:A 12.02.07 new issue DD verf:JLM IPP REV:B 18.06.13 ADDED ***inspect condition of threads*** DD VERF:JFS

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Purchasing	62 pcs	7/12/19	7/12/19	0.00	0.00	Purchasing - 1	
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	62 pcs	7/12/19	7/12/19	0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	



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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Container No: S198654**Part:** D2372-1**Job No:** 196816**Serial No/Batch:** S198654**Revision:** B**Inspector:****Exp Date:****Instructions:** Various STC's**Date:** 07/17/19

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					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
					QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	
120 QC 6	62 pcs	7/12/19	0.00	0.00		
130 Packaging 3-1 - Stock - B4B	62 pcs	7/12/19	0.00	0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - SA	62 pcs	7/12/19	0.00	0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 53	

DAS
61
9-89

PC GA119

DAS
21
9-89 JUL 29 2019

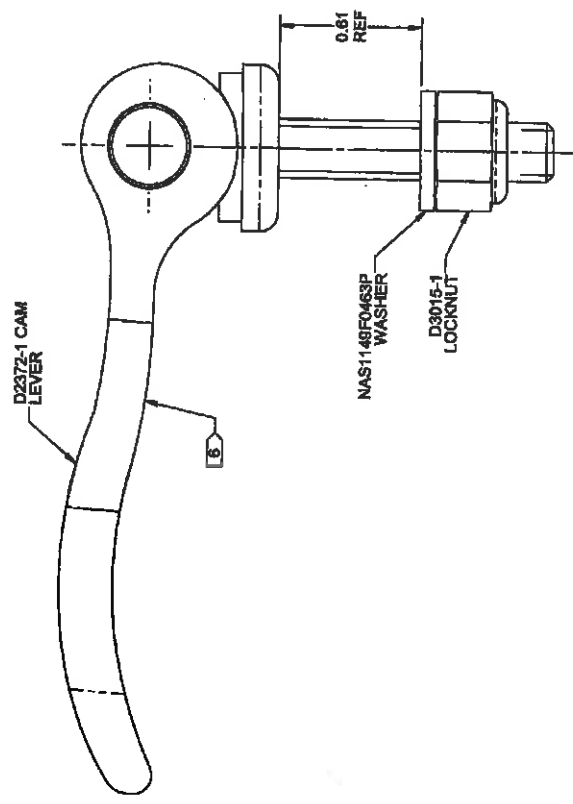
Part Op 100 - (Purchasing) Issue P/O: _____ Possible Supplier: Essentra Supplier part#: KCL-208 C OF C is required
 Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs)
 120 - QC6- All purchased or subcontracted products) ****Inspect condition of threads****
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

PO Details				
Essentra Components (ess002-vc)  PO No: POHB043827 Line No: 4				
Job BOM				
Part / Item KCL-208	Component Name Cam Lever D2372-1	Quantity 62 pcs (1 ea)	Operation 100-Purchasing	Container 5178649
Job Allocations				
Operation 100-Purchasing	Component Part KCL-208	Required 62	Inventory 0	Allocated 0
Part Specifications				
Specifications could not be found.				

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ITEM	QTY	PART NUMBER	DESCRIPTION
	X	D2372	QUICK RELEASE
1	1	D2372-1	CAM LEVER
2	1	D3015-1	LOCKNUT
3	1	NAS1148F0463P	WASHER

SPECIFICATION CONTROL DRAWING



D2372 QUICK RELEASE

- NOTES:**
- 1) MATERIAL: SEE SHEET 2
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 014 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY WITH DART PIN "D2372" AND BN "BXXXXX" PER DART QSI 044 6.5 (LABEL)
 - 7) WEIGHT: 0.11 lbs.

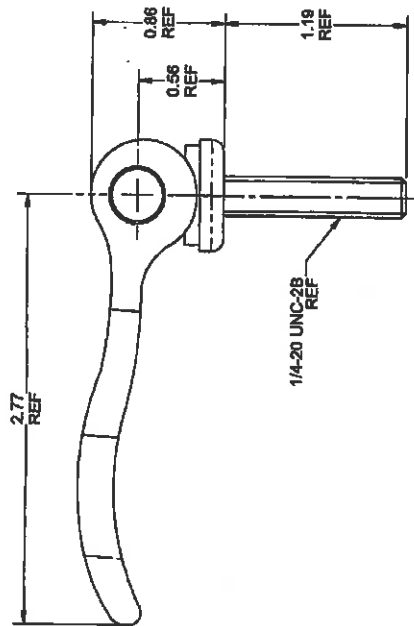
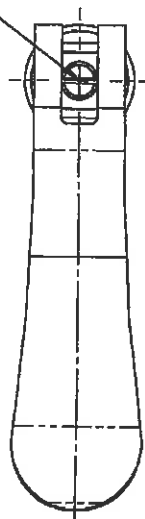
RELEASED
R 2012-02-06 JAW

B	RE-DRAWN LAW QSI 043044; SUPPLIER AND SUPPLIER PART WERE "NORCO" AND "55-5129-01". REF: PARTS-169.	MB	12.01.31
A	NEW ISSUE	BY	65.02.24
REV.	DESCRIPTION	DATE	
DESIGN	BW		
DRAWN			
CHECKED			
IMFG. APPR.			
APPROVED			
DE APPR.			
DATE	12.01.31		

DART AEROSPACE LTD	
HAWKESBURY, ONTARIO, CANADA	
DRAWING NO.	REV. B
D2372	SHEET 1 OF 2
TITLE	SCALE
QUICK RELEASE	NTS
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SPECIFICATION CONTROL DRAWING

SCREW DRIVER SLOT FOR
FINE ADJUSTMENT OF
TENSIONING LEVER
REF



D2372-1 CAM LEVER

DART PART NUMBER	DESCRIPTION	SUPPLIER	SUPPLIER PART NUMBER	MATERIAL	WEIGHT
D2372-1	CAM LEVER	REID TOOLS (PREFERRED) McMASTER-CARR (ALTERNATE)	KCL-208 5720K62	HANDLE: ALUMINUM CAM/WASHER: NYLON THREADED STUD, PIN, CAP WASHER: STAINLESS STEEL	0.10 lbs

RELEASED
R 2012-02-06

- NOTES:
- 1) MATERIAL: SEE TABLE
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: SEE TABLE

DESIGN	BW	DART AEROSPACE LTD
DRAWN	—	HAWKESBURY, ONTARIO, CANADA
CHECKED	—	DRAWING NO.
MFG. APPR.	—	D2372
DE APPR.	—	TITLE
DATE	12.01.31	QUICK RELEASE
		SCALE
		NTS

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB043827**



Supplier: ESS002-VC
Essentra Components
P.O. Box 9900 T-9915, Postal Station A
Toronto
ON
M5M 2J2 Canada

Attention: Farrelly, Jeff

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB043827

PO Date: 6/21/19

Due Date: 7/4/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	196816	KCL-208		Cam Lever D2372-1 As per Dwg D2372 Rev. B	Firmed	-	7/19/19	62 pcs	0 pcs	62 pcs	\$28.20/pcs	\$1,748.40
											61	
											9-89	

Grand Total: \$1,748.40

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A032 DOCUMENT SPECIAL REQUIREMENTS

A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an Integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043827



Supplier: ESS002-VC
Essentra Components
P.O. Box 9900 T-9915, Postal Station A
Toronto
ON
M5M 2J2 Canada

Attention: Farrelly, Jeff

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB043827

PO Date: 6/21/19

Due Date: 7/4/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

REVISED

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		BLRS-002		Quick Release Pin (3/16" X 1.5")	Firmed	-	7/4/19	20 pcs	0 pcs	20 pcs	\$24.00/pcs	\$480.00
					<i>X70</i>			<i>JUL 03 2019</i>			<i>DP</i>	
2		CBL-1240		Cable	Firmed	-	7/4/19	500 ft	0 ft	500 ft	\$0.32/ft	\$160.00
					<i>X500</i>			<i>6102 11 706</i>			<i>DP</i>	
3	198661	KCL-208		Cam Lever D2372-1 As per Dwg D2372 Rev. B	Firmed	-	7/4/19	46 pcs	0 pcs	46 pcs	\$28.20/pcs	\$1,297.20
					<i>X46</i>			<i>JUL 03 2019</i>			<i>DP</i>	
4	198816	KCL-208		Cam Lever D2372-1 As per Dwg D2372 Rev. B	Firmed	-	7/11/19	54 pcs	0 pcs	54 pcs	\$28.20/pcs	\$1,522.80
Grand Total:												\$3,460.00

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Hawkesbury, ON
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PURCHASE ORDER

POHB043827



Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A032 DOCUMENT SPECIAL REQUIREMENTS

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A049 SUPPLIER AWARENESS

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Essentra Components
1109 Clay Ave Unit 9
Burlington ON L7L 0A1
Phone: 905-825-0134
Fax: 416-981-7921
www.essentracomponents.com

Packing List

LOAD NUMBER **414024**
SID/INV 251674
CUSTOMER PO POHB043827
ORDER NUMBER 2948963
CARRIER Fed Ex Ground
SHIP DATE 07/16/19
COL

SOLD TO 422854

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7
CANADA

DELIVERY TO 422854

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7
CANADA

LINE NO	PART NO. DESCRIPTION	ORIGINAL QUANTITY	QUANTITY SHIPPED	CTNS	NET WEIGHT	TOTAL WEIGHT
2	CBL-1240 1/16" 7 X 7 STEEL CABLE 100 FOOT LGNTH 1/16" 7 X 7 STEEL CABLE 100 FT LGNTH NYLON COATED Cust Order #: POHB043827 Country Of Origin: US	5.000	5.000	1	7.50	8.50
4	KCL-208 CAM LEVER 2.77 SS ADJ CAM LEVER 1/4-20 X 1.18 STUD Cust Order #: POHB043827 Country Of Origin: DE FED EX ACCT # 1517-9324-0	62.000	62.000	1	9.92	10.92

DAS
61
9-89

RECEIVED

JUL 17 2019

DART AEROSPACE LTD.

All sales/purchases described herein are subject to Essentra's terms and conditions located at <http://www.essentracomponents.com/en-ca/terms-and-conditions-of-sale>, as amended from time to time, and made a part hereof ("Terms and Conditions"). Essentra disclaims and rejects any additional terms and conditions proposed by Customer and the same shall not be binding upon Essentra, regardless of when submitted. Customer's acceptance of the sales/purchases described herein and said Terms and Conditions may be confirmed in writing or any verbal or physical manifestation of acceptance, including, but not limited to, Customer's receipt of goods or payment to Essentra for the sales/purchases described herein.

Certificate of Compliance

This is to certify that the above material shipped against your purchase order is in conformance with all known requirements, specifications and drawings in effect at the time of manufacture. All applicable physical, functional, dimensional and material test reports are on file at our facility, and may be inspected by your representative upon request.

Rick Simon

Quality Assurance Manager